

32-K-102B

		32-K-102B		C457*4	7288KW
	8M			“	
	”		SCM440H		
			GB/T API		
1					
2	2	6M80	8M80		≥ 325mm
			≥ 325mm		
			18		
1			24		
2					
3			12		
		48			72
4				120	
		90			
1		32-K-102B			
2				8M	
	± 5 μ m			≤ 0.03mm	≤
0.01mm					
3				H7/h6	
1		42CrMo			
2015			+		GB/T 3077-
2					
1		7288KW			
	1.2		72		

2			
HRC50-55	2-3mm		$\leq 0.01\text{mm}/1000$
3			20000
		18	
4			
	$\leq 2.8\text{mm/s}$		

≤ HRC3

1

100%

30%

100%

100% UT

≤

