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21-E-650B/C,651B/C

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ˋ 2022

NB/T47014-2011 ê ˩ Ì

3 ȁ ˪ ˇ ˩ ɰ

	ʅ	ɾ	˪
1	21-E-650B/C	ɾ ɾ BEU ô 762 × 6700 × 21 طي	ɾ 2 ȁ 2
2	21-E-651B/C	ɾ ɾ BEU ô 758 × 7000 × 34 طي	ɾ 2 ȁ 2

4. ȉ

4.1 ˩

4.1.1 ˆ A2 ŭ ˛ ˛ ˩ ⊢ ɾ ˩ ˘ 5 ṗ ɾ ı ʒ ˩ ɾ ʒ ˆ Ⅵ ╟ ˪ ɲ ṗ ˩ ʒ ˜ Â

4.1.2 ˆ ǵ ȳ ɾ ˩ ˘ ˩ Â

4.1.3 ɾ ˩ ǵ Ӣ ˩ Â ɾ ˪ ˪ Â

4.2 ɦ

4.2.1 ɦ ˪ ɷ Ӣ

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4.2.2 ˥ ɢ Ҥ ᴍ ʟ گ ˘

ᴍ ʟ گ ˚ س Ҥ ᾠ ȳ ˇ й Ꙗ Â ȳ

خي ˩ خ Ţ ʃ ’ Â ˥ خي ʃ Ꙗ ŭ

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4.2.3 ˥ ȉ ȉ ŋ Â

4.3 ˩

4.3.1 ȁ ˩ Ţ ᵛ Ҥ ᾠ й

Ꙗ ˘ ȳ Â

4.3.2 ȁ ɢ ˩ ˇ هج ǐ ˥ ᵝ خي ṗ ą Â

4.3.3 ȁ ˥ ƀ ч ˗ ˘ ᴍ ȳ ȁ ȁ ˥

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4.3.4 ȁ ˩ ˘ ƀ ˜Ḥ ˘

تحد ˩ ˘ ˩ ˩ ꟻ ƀ ᵞ ɢ هج ˩ ˩ ꟻ ˘ ˩ 15Ѕ

Ⓟ 200mm ˥ Â

4.3.5 ȁ Ƕ GB/T9948-2013 ı ȁ ч ô

19*2.1mm Â

4.3.6 ȁ Q245R ˇ Q345R Ƕ GB713-2014 ê ˇ ˩ ꟻ هج Ȉ

’

4.3.7 ȁ هج ˩ ˜Ḥ Ƕ NB/T47008 47010-2017 ê ˩

Ȉ Â

4.3.8 ȁ ˘ ȁ 16Mn ˘ ʳ ˧

هج ˧ ˇ ˚˚ ˘ Ḃ ≢ Â

4.3.9 ȁ هج Ѳ ƀ Q235-A.F Â

4.3.10 ȁ ≢ Ƕ Â

ˇ й ˗ ˢ Â ɢ ˩ ˇ هج ǐ ˥ ᵝ

خي ṗ ą Â

4.3.11 ȁ هج ƀ й ˘ Ƕ

GB/T 151-2014 ê ´ هج Ȉ ˘ ȉ Ţ ȁ ˩ ȁ ˇ Ƕ GB/T

150-2011 ê ˩ ꟻ هج Ȉ Â

4.3.12 ầ Ħ ɾ ť Йˆ ỉ ˧ ˜ ˘ ∟ ˥ β

˩ Â

4.3.13 ầ ھج NB/T47013.1 6-2015ê ˩ Ì

Â ᵖ ầ طي ˇ ˜ ‰ Â

4.3.14 ầ ˩ ч ť ŋ Â ɢ ˩ Ь ť

˘ ↕ ˥ ˘ ť ﺟﻲ Â

4.3.15 ầ ˩ ⌈ ˘ Ь ᵛ ầ

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4.3.16 ầ ˗ ầ ầ ỉ ˌ ˗

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4.3.17 ầ Ь Â

4.3.18 ầ ê GB/T150-2014 Ì 8.13 ˘ ˩ ǔ

˘ ھج ť ˥ Â

4.3.19 ầ ˩ Ϫ ˘ ǎ ˌ ṗ ˘

Ь ᵛ ầ ˇ Â

4.3.20 ầ 2 ˘ Ϩ ˗ ˇ

‰ ӊ Ϫ Â

4.3.21 ầ ǔ Ţ ˘ Ẓ ɢ 1mm Â

4.3.22 ầ ˇ ˗ ˘ 4 ± 1mm Â

4.3.23 ầ ҳ ỉ Ϫ˘ ỉ Â

4.3.24 ầ TSG 21-2016 ê ˩ ⊢ ھج ŋ Ì ˘

ھج ∟ ﺧﻲ ť Й ∟ Â ﺧﻲ

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5.5 ᒪ Ţ ᵛ ŭ̆ Ҥ ᾢ ȁ ȳ й
Ӿ Â

5.6 ᒧ ᴇ Ҥ طي ˇ ‰ ˘ ᴇ ᒧ ᴇ
ѣ ч ᒪ Ả ˘ ╟ ȳ شه ȉ Â

5.7
ȳ ’ ` ˗ ᵇ ⌠ ᐟ ˘ ˘ ↕
Й̨ Â

5.7.1 ‘ ȁ شه ˇ Ả ˘ ᐟ R ȁ W ȁ H Â
ṗ Ӿ˘ ᐟ ˇ ȳ ⌂ خي ⁘ Â ᐟ
√ 3 м˘ ´ 1 м Â

5.7.2 ȳ ˗ ᵇ Ѳ ˇ ᒪ ˘ ⌠ ᵃᵒ
ˇ ʒ ᵃᵒ ŭ̆ ˜ ˘ Ţ ( ) Â
ᐟ Ѵ ȳ ˗ ᵇ ᴸ Ḃ Â

5.7.3 ѣ ⁞ ᐟ ˘ ѣ ȳ Â

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			H	W	R	
1	ᒪ طي	` Ҥ ȁ ŭ̆ ‰			√	
2	ŭ̆ ˜	ŭ̆ ‰			√	
3	ȁ				√	
4					√	
5	ȁ ȁ ȁ	ŭ̆ ı №			√	
6	ѣ	ȁ		√		
7		ŭ̆ Ҥ			√	
8	ᒧ ᴇ		√			
9				√		
10	´				√	

6 ȁ ᐟ ᴸ ˆ. ᵖ ѣ ɢ ˜ ‘

6.1 ⅄ ȁ ȁ ı ˇ ˇ ˚ ⅄ ŭ ˜

شھ ⅃ Â

6.2 ˇ ⅃ ŭ ˇ ŋ ⅄

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6.3 ⅄ ⅃

6.4 ⅞

6.5 ⅃ ⅞

6.6 ⅃

6.7 ⅃ Ţ

6.8 ⅃ ȁ ´ ˇ ´

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A02	⅃ ⅞	4/1	ƕƧ Ƹ 1 خ			⅄
A03	˚ ˚ ⅃ ⅞	4/1	ƕƧ Ƹ 2 خ			
A04	˚ ˚ ⅞	4/1	ƕƧ Ƹ 1			
A05	˜ ⅃ ȁ Å	4/1	ƕƧ Ƹ 2 خ			

B01 ˆ . ╠‰ ƕ 6

E01	ٌ س й ȁ ㄴ ㄩ ㄴ ㄱ ㄷ			8/1	´	TSG 21-2016

E02 ⓑ 1-2016

8.5 ˘ ˆ ⌠ شه˘ ⌠ ȳ Ϫ˘ ˆ 1 2 Ϥ

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˘ 48 ṗ ⌠ شه Â ȳ ˘ ˆ ˪ ˇ

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9. ʌ طي ʿ

All forces are are entered
C107
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Painting system
stance between 2 longit. welds 15(
es
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3
or

EARTHING LUG	2	PL THK = 10 L = 110 x 60	SA 516 GR 60
CURVA 5¢ ELBOW S¢	1	ITN 8203¢	ASTM 9A 234 GR1

\45\X S<20

F NOTA S

TUBES

\TJL=170

4
5
F
8

5
7
8
82
LTS T7A/B
ASTM SA350 LF2 Cl.1
=1" 1500# ITN84609 R16
F. CIECA S7A/B BL. FL. S7A/B 2 ϕ=1" B 1500#RTJ ASTM SA350 LF2 Cl.1 C
FLANGIA S7A/B FLANGE S7A/B 2 ϕ=1" LWN 1500#RTJ L=170 ASTM SA350 LF2 Cl.1 C
=1" 1500# ITN84609 R16
ϕ=1" RL SCH.XXS ITN 82034
CE
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